



| Parts List |       |          |                             |     |                             |          |
|------------|-------|----------|-----------------------------|-----|-----------------------------|----------|
| Ref        | Class | Part     | Description                 | Qty | Comment                     | Footnote |
| 1          | 1155  | 5009A 1  | CRANKCASE TOP ASSEMBLY      | 1   | UNITED STATES 4403786 AND I |          |
| 1          | 1163  | 6091A 1  | CRANKCASE TOP ASSEMBLY      | 1   | UNITED STATES 4403787 THRL  |          |
| 1          | 1163  | 6437A 1  | CRANKCASE TOP ASSEMBLY      | 1   | UNITED STATES 4580037 AND I |          |
| 2          | 25    | 20081    | "O" RING, CRANKCASE TOP     | 1   |                             | 4        |
| 3          | 30    | 63326    | BEARING, BALL - CRANKCASE   | 1   |                             |          |
| 4          | 31    | 20594    | BEARING, ROLLER - CRANKCA   | 1   |                             |          |
| 5          | 26    | 66300    | OIL SEAL, CRANKCASE TOP (U  | 1   |                             |          |
| 6          | 15    | 56191A 1 | SHIM, CRANKCASE TOP TO CYLI | AR  |                             |          |
| 7          | 10    | 24786    | SCREW, CRANKCASE TOP TO C   | 3   | - SERIAL GROUP#14           |          |
| 8          | 13    | 20202    | LOCKWASHER, CRANKCASE TO    | 3   | - SERIAL GROUP#14           |          |
| 9          | 54    | 61001    | CLIP, UPPER END CAP SCREW   | 1   | - SERIAL GROUP#14           |          |
| 7          | 10    | 73456    | SCREW, CRANKCASE TOP TO C   | 3   | - SERIAL GROUP#15           |          |
| 8          | 14    | 75670    | TAB WASHER, CRANKCASE TOF   | 1   | - SERIAL GROUP#15           |          |
| 10         | 848   | 5067A 1  | CYLINDER BLOCK AND CRANKC   | 1   | UNITED STATES 4351589 AND I |          |
| 10         | 848   | 6064A 1  | CYLINDER BLOCK AND CRANKC   | 1   | UNITED STATES 4351590 THRL  |          |
| 10         | 848   | 6434A 1  | CYLINDER BLOCK AND CRANKC   | 1   | UNITED STATES 4580037 AND I |          |
| 11         | 17    | 23784    | PIN, DOWEL - CRANKCASE TO   | 2   |                             |          |
| 12         | 16    | 65866    | STUD, CRANKCASE TO CYLINC   | 2   | UNITED STATES 4580036 AND I |          |
| 13         | 11    | 46793    | NUT, CRANKCASE STUD         | 2   | UNITED STATES 4580036 AND I |          |
| 14         | 16    | 65868    | STUD, CYLINDER BLOCK TO D   | 2   | UNITED STATES 4351589 AND I |          |
| 14         | 16    | 72743    | STUD, CYLINDER BLOCK TO D   | 2   | UNITED STATES 4351590 AND I |          |
| 15         | 16    | 68165    | STUD, CYLINDER BLOCK TO D   | 2   |                             |          |
| 16         | 16    | 68165    | STUD, CRANKCASE TO DRIVE    | 2   |                             |          |
| 17         | 16    | 65865    | STUD, CARBURETOR TO CRAF    | 2   | UNITED STATES 4351589 AND I |          |
| 17         | 16    | 72742    | STUD, CARBURETOR TO CRANK   | 2   | UNITED STATES 4351590 AND I |          |
| 18         | 10    | 26066    | SCREW, CRANKCASE TO CYLINC  | 4   | UNITED STATES 4351589 AND I |          |
| 18         | 10    | 26066    | SCREW, CRANKCASE TO CYLINC  | 5   | UNITED STATES 4351590 THRL  |          |
| 18         | 10    | 74824    | SCREW, CRANKCASE TO CYLINC  | 5   | UNITED STATES 4580037 AND I |          |
| 19         | 10    | 26065    | SCREW, CRANKCASE TO CYLINC  | 1   | UNITED STATES 4351589 AND I |          |
| 19         | 10    | 21449    | SCREW, CRANKCASE TO CYLINC  | 2   | UNITED STATES 4403786 AND I |          |
| 19         | 10    | 75700    | SCREW, CRANKCASE TO CYLINC  | 2   | UNITED STATES 4403787 THRL  |          |
| 19         | 10    | 35385    | SCREW, CRANKCASE TO CYLINC  | 2   | UNITED STATES 4580037 AND I |          |
| 20         | 10    | 26132    | SCREW, CRANKCASE TO CYLINC  | 2   | UNITED STATES 4580036 AND I |          |
| 20         | 10    | 67450    | SCREW, CRANKCASE TO CYLINC  | 2   | UNITED STATES 4580037 AND I |          |
| 21         | 11    | 46793    | NUT, CRANKCASE SCREW        | 10  | UNITED STATES 4580036 AND I |          |
| 22         | 10    | 26801    | SCREW, LOCK - CENTER MAIN B | 1   |                             |          |
| 23         | 14    | 20091    | TAB WASHER, CENTER MAIN BE  | 1   |                             |          |
| 24         | 22    | 61295A 5 | ELBOW ASSEMBLY, BLEED DRA   | 1   | PART OF CYLINDER BLOCK ANI  |          |
| 25         | 21    | 56011A 2 | CHECK VALVE ASSEMBLY        | 1   | PART OF CYLINDER BLOCK ANI  |          |
| 24         | 21    | 64871A 1 | ELBOW ASSEMBLY, BLEED DRA   | 1   | PART OF CYLINDER BLOCK ANI  |          |
| 26         | 22    | 6068A    | HOSE, BLEED DRAIN           | 2   | PART OF CYLINDER BLOCK ANI  |          |